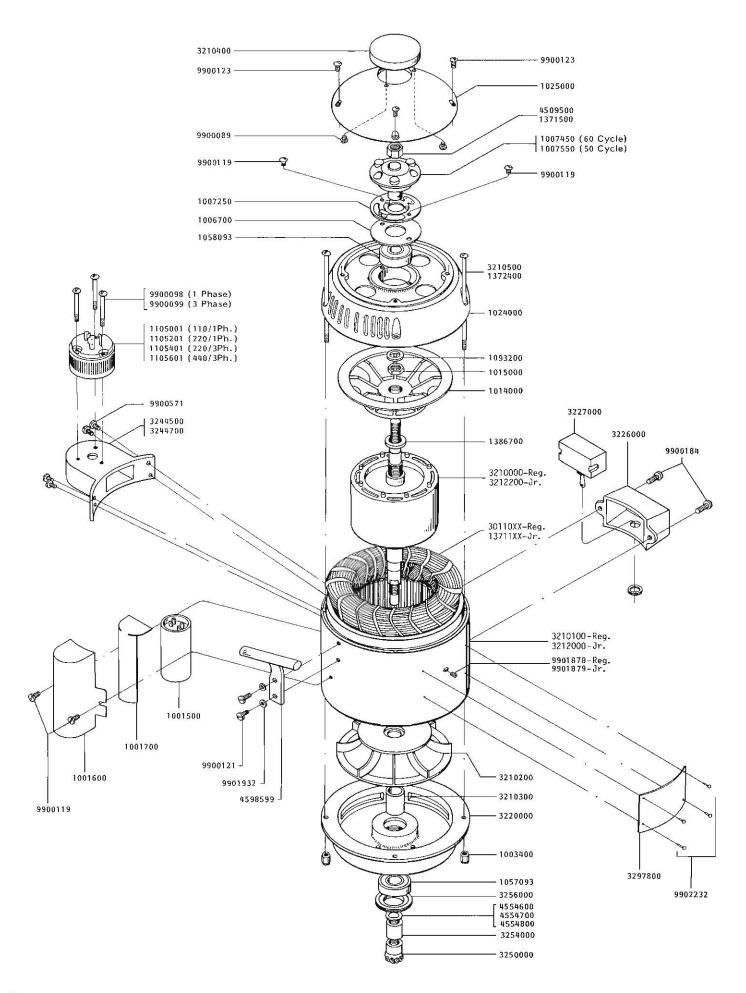


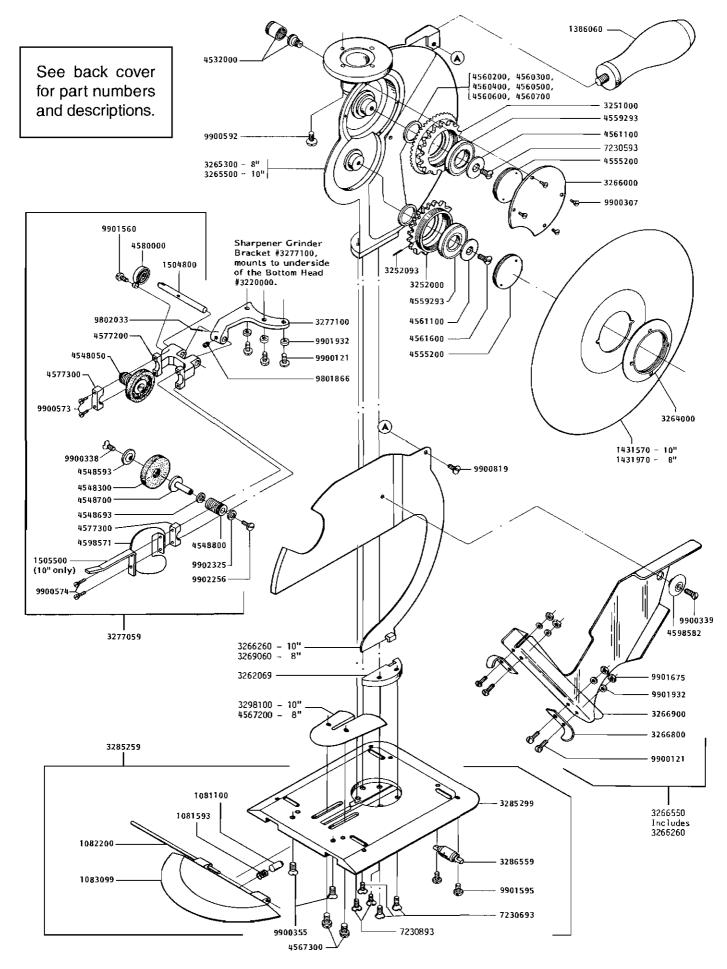
SERVICE INSTRUCTIONS

WARNING	This is a hazardous type of machinery and should be used with care. Always discon- nect electrical connector before performing repairs, adjustments or maintenance. Be sure machine is properly grounded. Never place hands or any part of your person in the path of the machine when it's in service. Keep the front guard as low as possi- ble during operation and completely down when not in use. For personal safety the operator should remove all loose fitting jewelry, shouldn't wear loose or baggy fit- ting clothing and persons with long hair should cover or pull it back.				
	Keep the machine clean and properly adjusted, as this will add to its life and efficiency. When ordering replacement parts be sure to give Part No., description and machine size.				
MOTOR ROTATION	Before placing three phase machines in service be sure the knife rotates in a counter- clockwise direction when laoking at the nameplate side of the machine. The rotation can be checked by a flash contact at the electrical cannector with the switch turned on. To reverse direction, interchange twa wires (not ground wire) at electrical connector. CAUTION Shauld the machine be run in the wrong direction parts could unscrew and damage machine. Single phase machines always rotate in the proper direction.				
LUBRICATION	The grease cup in the standard should be half filled with grease. Use only a good grade of cup grease. To oil sharpener journals, remave screw in end of bushing shaft and oil. Keep emery free from ail and grease. Ta do this, remave emery and rub wheels together until they show a good surface, or spray with Keep-M-Kleen solution (Order #2100600).				
TO SHARPEN KNIFE	It is most essential that a keen cutting edge be kept an the knife at all times, as this insures clean and easy cutting. To obtain this, the grinding wheels must be kept properly adjusted. Because of the wear of knife and emery wheels, it is necessary to adjust emeries toward the knife to avoid long bevel. Wheels must touch knife evenly. Adjustment is made by releasing screws clamping the threaded journals. The journals can then be turned to the proper position. Core should be taken that the emery wheels do not go too for down an knife. A good bevel of 1/8" makes a good cutting edge. Emeries must spin free at all times.				
TO REMOVE KNIFE	To remove knife, place pin in hole through standard. Use knife wrench and turn knife nut to left. When knife wears, move toeplate back so that knife is about 1/16" from end of slot. Be sure to tighten screws that secure toeplate.				
TO REMOVE GEAR	To remove knife geor, have knife an gear. Then put pin in knife and standard and loosen grease cop with pin wrench. Remove knife and cap. Then remove screw and washer. The gear can then be lifted off. Be sure not to lose any washers that may be under bearing, as they adjust the mesh of the gears. When replacing, be sure the screw and cap are tight.				
1st/Since 18	 THE WOLF MACHINE COMPANY 5570 Creek Road • Cincinnati, OH 45242 • USA Phone: 513-791-5194 • FAX 513-791-0925 TOLL FREE 1-800-543-WOLF e-mail: info@wolfmachine.com • Web Site: www.wolfmachine.com 				

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PART NUMBERS and DESCRIPTIONS for ENTIRE MACHINE. Listed in numerical order.

1011000 Capacitor 110V 3289500 0* OSHA Auard Complete instremm 1011000 Capacitor Instruction 3277108 Ginider France Onglete 1011000 Capacitor Instruction 4 3277108 Ginider France Onglete 1007200 Inter Braster - 60 Cycle 3285509 Footplate 4 1007250 Inter Braster - 60 Cycle 3287100 To Relise - 10* 4 1007250 Outer Braster - 50 Cycle 3287100 To Relise - 10* 2 1025000 Cover 4552000 Grasse Cap 2 1025000 Cover 455200 Grasse Cap 2 1058000 Down 4564200 Ernery Wheal 2 1058000 Down 4564200 Ernery Wheal 2 1058000 Barring for Ito Pring 4564200 Ernery Wheal 2 1058000 Barring for Ito Pring 4564200 Barring Jone Pring 2 1058000 Barring Jone Pring 4564200 Shim .03 2 1058000 Barring Jone Pring	Part No.	Description	Quantity used if more than 1	Part No.	Description	Quantity used if more than 1
1001700 Cripacitor Insulator 3277100 Grinder Bracket - 10 ⁶ 1005700 Insulator 3285263 Ficipilias Complete 1005700 Insulator 3285263 Ficipilias Complete 1005700 Curue Broaker - 50 Cycle 3297800 Name Plats 4 1005700 Curue Broaker - 50 Cycle 3297800 Name Plats 2 1015000 Lock Nut 4005000 Nut 2 1015000 Lock Nut 4005000 Nut 2 1015000 Lock Nut 4005000 Nut 2 1015000 Lock Nut 4546503 Ernery Wheel Washer 2 1015000 Pin for Lifter Spring 4546503 Ernery Wheel Washer 2 1015000 Hair Spring 4546700 Shinn 0.03 2 1015000 Mair Washit Cock Plug - Phase, 20V 4555200 Shinn 0.03 2 1015000 Mair Washit Cock Plug - Phase, 20V 4555200 Shinn 0.03 2 1015000 Maire Washit Cock Plug - Phase, 20V 4555200	1001500			3269550		
1003000 Accm Nui 4 327200 B"Pall Rod (not shown) 100720 Inner Braaker S285289 Foolplate Complete - 100725 Inner Braaker S285289 Foolplate - 100725 Inner Braaker S285289 Foolplate - 101000 Fan - Top S285389 Foolplate - 1011000 Fan - Top Foolplate - - 1022000 Fan - Top Foolplate - - 1022000 Foolplate - - - - 1022000 Foolplate - <		•				
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1014000 Fan - Top 328100 Toe Plate - 10" 1015000 Lock Nut 4505000 Nut 2 1024000 Top Head 450500 Grasse Cap 2 105700 Baring for top Head 4548200 Ernery Wheel And Shaft Complete 2 105703 Dering For top Head 4548200 Ernery Wheel Shaft 2 106703 Lifter Spring 4548200 Ernery Wheel Shaft 2 108709 Lifter Spring 4548700 Ernery Wheel Shaft 2 108200 Hing Pin 4554700 Ernery Wheel Shaft 2 108200 Hing Pin 4554700 Shim .003 1 1 105001 Male Twist Lock Ping - 3 Phase, 220V 4554800 Shim .003 1						4
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1081100 Pin for Liner Spring 454803 1/4" Mylon Washer 2 1081530 Lifter Spring 454800 Grinder Journal 2 1082020 Lifter Spring 454800 Shim. 003 2 1082030 Bearing Sprater 4554700 Shim. 003 2 1082040 Male Twist Lock Plug - 1 Phase, 10V 4555200 Bearing Jock Nut 2 1084011 Male Twist Lock Plug - 3 Phase, 220V 4558203 Shim. 003 2 1137101 Stator Junor - 220/360 4560400 Shim. 001 2 1371104 Stator Junor - 220/360 4560500 Shim. 032 2 1371104 Stator Junor - 220/360 4560500 Shim. 032 2 1371200 Nior Soler Junior - 220/360 4560700 Shim. 032 2 137200 Nior Soler Junior - 220/360 4560700 Shim. 032 2 137200 Nior Soler Junior - 220/360 Sore Work Sore Work Sore Work Sore Work Sore Nior - 20/360 2 137200 Nior Soler Junior - 220/360 Sore Work Sore Work Sore Work Sore Nior	1057093	Bearing for Boftom Head		4548300		
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1105001 Male Twist Lock Plug - 1 Phase, 210 // 4554000 Shim. 005 1105201 Male Twist Lock Plug - 3 Phase, 220 // 4555203 Shim. 001 1105401 Male Twist Lock Plug - 3 Phase, 220 // 4556200 Shim. 001 137101 Stator Junior - 120 // 4560300 Shim. 005 1371101 Stator Junior - 220 // 4560300 Shim. 010 1371104 Stator Junior - 220 // 4560300 Shim. 010 1371116 Stator Junior - 220 // 4560700 Screw // 2 1372400 Motor Boit - Junior 4560700 Screw // 2 1372500 10" Krinib Blade - Carbon 4567200 Screw to segure Toe Plate - 8' 1431571 10" Krinib Blade - Carbon 4577200 Grinder Franc Cap 2 1431571 10" Krinib Blade - Carbon 4577200 Grinder Franc Cap 2 1504000 Grinder Fande - 10' only 4577200 Grinder Franc Cap 2 1504000 Grinder Fande - 10' only 4598571 Guard 2 1011016 Stator - 220///50 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
1105201 Male Twist Lock Plug - 1 Phase, 220V 4555200 Bearing Lock Nuit 1105601 Male Twist Lock Plug - 3 Phase 440V 4560200 Shim. 0.03 11015601 Male Twist Lock Plug - 3 Phase 440V 4560200 Shim. 0.03 1371104 Stator Junior - 107/160 4560400 Shim. 0.03 1371104 Stator Junior - 220/150 4560400 Shim. 0.02 1372400 Moler Bolt - Junior 4560700 Shim. 0.02 1386000 Handle 4567100 Lock Washer 2 1386700 Rear Fan Spacer 4567200 Strew to secure Toe Plate 2 1431571 107 Knie Blade - Carbon 4567200 Strew to secure Toe Plate 2 1431570 107 Knie Blade - Carbon 4577200 Grinder Tinger (Not shown) 2 1505500 Grinder Fange, Plase Specity 4578000 Grinder Spring 2 101004 Stator - 2007/50 4588571 Guard 2 201000 Rotor Ran Spacer 2 2 2 201000 Rotor Stator Voltages, Please Specity. 4588590 Guard 2 201000						
1105601 Male Twist Lock Plug - 3 Phase, 220V 455223 Knife Bearing, 1105601 Male Twist Lock Plug - 3 Phase, 220V 4560200 Shim .001 1371101 Stator Junior - 220/150 4560200 Shim .003 1371104 Stator Junior - 220/150 4560500 Shim .005 1371104 Stator Junior - 220/150 4560500 Shim .032 137500 Motor Bolt - Junior 4560700 Shim .032 1386060 Handle 4561700 Lock Washer 2 1386070 Rear Fan Spacer 4567300 Screw to Screw To Plate 2 1431571 10' Knife Blade - Cathon 4567300 Screw to Screw (Not shown) 1 1432071 8' Knife Blade - Cathon 4577400 Sinder Friame Cap 2 1504000 Grinder Fhame 4577200 Grinder Fame 2 1505000 Grinder Screw (Not shown) 1 1 3 1503101 Ator 10/160 458882 Pivot Bushing and Screw 2 210000 Rinder Fame 2 2 2 301101 Stator - 10/160 4588882						
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1371101 Stator Junior - 110/1/60 4560300 Shim. 003 1371116 Stator Junior - 220/1/50 4560400 Shim. 003 1371116 Stator Junior - 220/1/50 4560400 Shim. 010 1371500 Motor Bolt - Junior 4560700 Shim. 022 1372400 Motor Bolt - Junior 4560700 Shim. 022 1386050 Rear Fan Spacer 4561100 Left Hand Screw 2 1387070 Rear Fan Spacer 4567200 Toe Plate - 8" 2 1431571 10" Knife Blade - Carbon 4576000 8" Grinder Frame Screw (Not shown) 1 1432071 8" Knife Blade - Carbon 4577200 Grinder Frame Cap 2 1432071 8" Knife Blade - Carbon 4577200 Grinder Frame Cap 2 1505500 Grinder Hande - 10" only 4577200 Grinder Frame Cap 2 2011010 Stator - 220/1/50 4588571 Guard 2 211000 Hotr 7230893 Hardened Screw 2 2 210000 Hotr 9801089 Carrier Handle 2 2 210000 <td< td=""><td></td><td></td><td></td><td></td><td>-</td><td></td></td<>					-	
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3269060 Rear Knife Guard Bracket - 8" 9902325 Washer 2						
3269200 8" OSHA Plastic Guard (not shown)					Washer	
	3269200	8" OSHA Plastic Guard (not shown)				

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